Ultra H20 Drive Shower Installation

This installation sheet covers: Bravo 1,2,3, Bravo X, & Bravo XR Drives. (DOES NOT cover Bravo XR ITS Applications)



1. Remove all 4 top cap bolts.



2. Once bolts are removed leave drive cap intact.



Set new billet shower head in place.



4. If installing shower on Bravo flat cap, you must install the 4 provided 1/2" spacers.(CAUTION DO NOT USE SPACERS ON FINNED CAP!)



5. Install new provided stainless steel bolts.



6. Torque top cap bolts to 25 ft. lbs.



7. Using some form of lubricant, apply a light coat to outside diameter of o-ring.



8. Place stainless shroud on billet cap. Apply slight pressure to ensure proper seal.



9. Using blue thread lock, install rear button head bolts.



10. Same as step 9 install front button head bolt.



11. Install hose assembly into shower cap.



12. Measuring 3/4" from rear of cavitation plate mark first drill line.



13. Align pickup assembly on your mark, and trace left hole.



14. Drill left hole only using a 1/4" drill bit.



15. Using 1/2" counter sink bit, counter sink the hole on the bottom of the cav plate to fit the supplied mounting bolt.



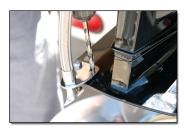
16. Insert the bolt and tighten.

(Part # DS-020)





17. To maximize the performance of your shower, be sure to straighten the pickup parallel to the cav plate.



18. With the left bolt tight and the pickup properly aligned, drill the right hand hole in the cav plate.



19. Repeat step 15 by counter sinking the right hole.



20. Install the remaining hardware to secure your pickup to the cav plate.



21. Push hose assembly into the shower cap to properly seat the o-ring.



22. While applying pressure to the hose tighten the set screw on the underside of the billet cap.



